

**CGS Installation Instructions**

Please direct all installation questions to CGS Motorsports at (909) 444-5536. DO NOT call the retailer in which you purchased your CGS System.

Thank you for choosing a CGS Catback Exhaust System™ to power your vehicle. These instructions will take you through the installation of your new catback exhaust system.

**Kit includes:**

- | Qty. | Description                | Part#    |
|------|----------------------------|----------|
| 1    | Headpipe                   | 300-1054 |
| 1    | over the axel pipe         | 300-1055 |
| 1    | exit pipe                  | 300-1064 |
| 2    | 10mm x 1.5 Nuts            |          |
| 1    | CGS Muffler                | 83001    |
| 3    | 3" Clamps                  |          |
| 1    | 3 1/2" Stainless Steel Tip | 93530    |

**1) Remove stock exhaust system**

First start by removing the stock headpipes by unbolting the flanges on the headpipe. Then slide the complete system carefully towards the rear off of the rubber hangers. The rear swaybar brackets will need the nuts to be removed and let the swaybar rest down so that the stock tail pipe can be removed. Remove the system from under the truck. Cutting may be required for removal for certain models.

**2) Installing your catback exhaust system**

Make sure that all existing rubber Hangers are still in place. Install the headpipe using the factory bolts and the 10mm nuts supplied in the kitt, but do not tighten just yet. Before the muffler is installed you will need to trim the heat sheild as shown in the photo. Then proceed to install muffler onto headpipe. Now install the overaxle pipe onto the muffler and insert the brackets into the rubber hangers. Next the exit pipe will install and insert the bracket into the rubber hanger. Once the exhaust system is positioned and lined up correctly, install clamps at all connections and tighten the flange on headpipe. Install the stainless steel tip and tighten bolts.

**3) Final checklist**

Once completed, check to make sure all the clamps and bolts have been securely fastened. That's it, a simple install with a lot of results. **Congratulations!** You just installed more horsepower to your SUV by allowing it to breathe easier with a CGS Catback Exhaust System™.

**Thank you again and enjoy your new CGS Catback Exhaust System™.**

